

CIGARETTE SPECIFICATION

STOCKTON STREET

L&M'S (NON-DILUTED) FTB - AUSTRALIA TAR/NICOTINE/CO
BRAND CODE 5160 (AUS)EFFECTIVE DATE: 03/15/89
AUSTRALIA

APPLIES TO EXPORT FORMULAS: 69

CIGARETTE LENGTH	:	79.0	MM	FTC TAR	:	14.0	MG/CIGT	13.0 - 16.0
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	60.0	MM					
FILTER LENGTH	:	19.0	MM	NICOTINE	:	< 1.50	MG/CIGT	
TIPPING LENGTH	:	24.000	MM	CO	:	< 15.0	MG/CIGT	
TOTAL R.T.D.	:	4.80	IN. H2O					

TIPPING PAPER : 48MM X 2700M WHITE DGL KC TYPE C 11-682-A NOT PRE-PREF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
NON-DILUTED 27.00 MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A5090 - 12.50% L&M REGULAR FTB

** NO TROPICAL FOR THE L&M REGULAR BLEND**

CIGARETTE PAPER : 27.25MM X 6500M 35CU/0.6% (K/D137/E878) 10-135-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*

: L&M MAROON #85582 (MARK 8) 60-500-A

: L&M MAROON 85864 (MK 9/MK 10/PROTOS) 60-509-A

PRINT DIE : L&M("BLOCK" OR "CIRCLE" DIE - PER EXPORT SHIPPING INTERN'S)

COMMENTS : PER STATEMENT ON 20/BOX, TAR/NIC/CO NOT TO EXCEED

: 16.0/1.5/15.0 MG/CIGT. AUSTRALIA GOV'T-AGREED

: SMOKE METHOD IS FTC@30MM BUTT.

REASON FOR CHANGE : FILLER CODE NUMBER REDESIGNATED FROM A5030 TO

: A5090; NO CHANGE TO THE ACTUAL FILLER, ONLY THE

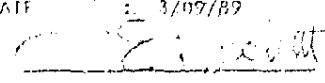
: FILLER CODE. NO CHANGE TO WEIGHTS.

PREPARED BY : L. J. D. ELLIS

PREPARATION DATE : 3/07/89

PRINTING DATE : 3/07/89

PRINTING TIME : 13:17:16

APPROVED BY: 

SUPERSEDES SPECIFICATION DATED: 7/12/88

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